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# A STUDY OF THE MgCl<sub>2</sub>-TETRAHYDROFURANE SYSTEM

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The solid phase-solution equilibrium has been studied in the MgCl<sub>2</sub>--tetrahydrofurane system. Below 28°C the saturated solution of magnesium chloride is in equilibrium with the solid phase composed of MgCl<sub>2</sub>.4C<sub>4</sub>H<sub>8</sub>O, whereas at higher temperatures the equilibrium solvate has the composition of MgCl<sub>2</sub>.2C<sub>4</sub>H<sub>8</sub>O. The solvate MgCl<sub>2</sub>.4C<sub>4</sub>H<sub>8</sub>O forms tetragonal crystals composed of molecules of *trans*-dichloro-tetrakis(tetrahydrofurane)magnesium(II) complex. The solvate MgCl<sub>2</sub>.2C<sub>4</sub>H<sub>8</sub>O most probably represents a polymeric catena-di-µ-dichloro-*trans*-bis(tetrahydrofurane)magnesium(II) complex.

Precursors of highly efficient and stereospecific catalysts for polymerization of 1-olefins, and especially the so-called 3rd generation catalysts, are very often composed of compounds or mixtures isolated from the systems  $MgCl_2-TiCl_4(TiCl_3)$ -the Lewis base. The catalytic precursors very often mentioned<sup>1</sup> include products of interactions in the system  $MgCl_2-TiCl_4$ -tetrahydrofurane. Although catalysts based on this system have found practical applications, the system itself is not sufficiently studied. Only recently three different chemical individua were isolated from this system<sup>2-4</sup>, and crystal and molecular structure of one of them is only known<sup>3</sup>. Basic information is available<sup>5,6</sup> on the binary system  $TiCl_4$ -tetrahydrofurane, whereas the system  $MgCl_2$ -tetrahydrofurane has not been studied in more detail so far. The existence of various solvates  $MgCl_2.x C_4H_8O$  (x = 2, 4, or 1.5) can be inferred from some remarks in papers or patents<sup>3,7-12</sup>. The present paper deals with a detailed study of solutions of magnesium chloride in tetrahydrofurane and of the solvates which can be isolated from these solutions.

### EXPERIMENTAL

**Reagents and Analytical Procedures** 

Magnesium (Reachim, SSSR) of 99.4% purity in the form of fine shavings was washed with 1% solution of hydrogen chloride in tetrahydrofurane for a short time before use. Tetrahydrofurane pure (Laborchemie Apolda, DDR) was freed from peroxides by means of CuCl, dried with sodium metal, and distilled with lithium aluminium hydride before use. The other reagents were of "pure" or "p.a." purity grades. All the procedures were carried out in inert atmosphere of dry

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argon. Magnesium and chlorine analyses were carried out by usual volumetric methods, the tetrahydrofurane content was calculated and checked by means of <sup>1</sup>H NMR spectra<sup>13</sup>.

#### Apparatus

The IR spectra were measured with a Perkin-Elmer 684 apparatus in KBr cells  $(1 400-400 \text{ cm}^{-1})$  or in polyethylene cells  $(600-200 \text{ cm}^{-1})$ . The powder diffractograms were measured with an X-ray diffractometer HZG 4B (Freiberger Präzisionsmechanik, DDR) equipped with a lamp with copper anode, nickel K<sub>β</sub> filter, and proportional detector. The samples were measured in a special sample carrier and were protected with a polyethylene film against air humidity.

### MgCl<sub>2</sub>.4C<sub>4</sub>H<sub>8</sub>O Solvate

A) A mixture of 8·1 g (0·33 mol) magnesium, 15 g (0·055 mol)  $HgCl_2$  and 400 ml tetrahydrofurane was heated to boiling for 12 h, and then it was left to stand at room temperature 16 h. After filtration, the solution was concentrated to the volume of 70 ml. It deposited 8·4 g (40%) solvate on standing at 0-5°C for 24 h. Complete removal of traces of mercury necessitated three crystallizations.

B) A mixture of 8.5 g (0.35 mol) magnesium and 250 ml tetrahydrofurane was stirred and cooled at  $18 \pm 2^{\circ}$ C, and 50 g (0.65 mol) allyl chloride was added slowly thereto. After 14 h reaction, the whole amount of magnesium dissolved. The solution was filtered with suction and concentrated under reduced pressure to the volume of 100 ml, the further treatment being the same as sub A). Yield 112 g (84%) solvate.

C) The filtered solution of butylmagnesium chloride prepared from 8.5 g (0.35 mol) magnesium, 40 ml (0.38 mol) butyl chloride, and 100 ml tetrahydrofurane was mixed portionwise with equimolar amount of solution of hydrogen chloride in tetrahydrofurane ( $c \sim 5-6 \text{ mol } 1^{-1}$ ). After 3 h standing at  $0-5^{\circ}$ C, the crystalline slurry was filtered and washed with 30 ml cold tetrahydrofurane. The mother liquor gave another portion of crystals on evaporation to a quarter volume. Total yield about 100 g (75%).

D) A solution of hydrogen chloride in tetrahydrofurane  $(120 \text{ ml}, c = 6 \text{ mol l}^{-1})$  was added gradually to a suspension of 8.5 g (0.35 mol) magnesium in 150 ml tetrahydrofurane. The temperature was maintained at 25–30°C. After dissolution of magnesium, the mixture was "neutralized" by stirring with about 2 g magnesium band whose residue was then removed mechanically. The crystalline product was cooled at 0–5° and filtered, the further treatment being the same as sub C). Yield about 100 g (75%).

The solvates  $MgCl_{2.4}C_{4}H_{8}O$  prepared by the above methods had, within experimental error, the same analytical composition corresponding to the formula  $MgCl_{1.98-2.02}$ . 3.96 to 4.08  $C_{4}H_{8}O$ . The powder diffractograms (see below) were identical, too.

MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O Solvate

E) A suspension of 42 g solvate MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O in 100 ml tetrahydrofurane was stirred at  $45-50^{\circ}$ C 1 h. The coarse crystalline MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O solvate was transformed rapidly into fine fibrous to gelatinous MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O solvate which was filtered on a temperated funnel and dried in a stream of inert gas. Yield 13.7 g (52%). Composition MgCl<sub>1.97</sub>.2.04 C<sub>4</sub>H<sub>8</sub>O.

F) A suspension of 19.2 g MgCl<sub>2</sub>.4  $C_4H_8O$  in 100 ml dichloromethane was gently boiled for 1 h. The suspension was filtered, washed with 20 ml dichloromethane, and dried. Yield 11.2 g (93%). Composition MgCl<sub>2.02</sub>.1.98  $C_4H_8O$ .

The MgCl<sub>2</sub>.2  $C_4H_8O$  solvates prepared by both the procedures exhibit identical powder diffractograms.

Powder Diffractograms

(*d*, nm/relative intensity):  $MgCl_2.4 C_4H_8O$  (0.867/10, 0.776/7, 0.531/3, 0.470/2, 0.436/2, 0.427/2, 0.400/1, 0.383/1, 0.382/1, 0.377/1, 0.367/1, 0.351/1, 0.339/1, 0.325/1, 0.316/1, 0.298/1, 0.288/2, 0.284/1, 0.279/1, 0.223/1, 0.185/1);  $MgCl_2.2 C_4H_8O$  (1.150/10, 1.070/6, 0.929/4, 0.682/2, 0.622/5, 0.499/10, 0.455/7, 0.380/5, 0.350/7, 0.326/3, 0.316/3, 0.296/1, 0.285/7, 0.278/7, 0.266/1, 0.261/1, 0.231/3).

### **RESULTS AND DISCUSSION**

Dissolution of anhydrous magnesium chloride in tetrahydrofurane is difficult and very lengthy (after 50 h boiling of the two components the concentration of the solution did not exceed about  $0.02 \text{ mol } 1^{-1}$ ). The reason is obviously in that solvation energy of the not very firm adducts of the two components of the solution cannot surpass the barrier of lattice energy of polymeric arrangement of crystals of anhydrous magnesium chloride. Therefore, the solutions of magnesium chloride in tetrahydrofurane and the solvates formed thereof had to be prepared by indirect way, *i.e.* by reactions producing magnesium chloride in the solution "*in situ*".

## Preparation of Magnesium Chloride Solution in Tetrahydrofurane

Four procedures were used for preparation of solutions of relatively high concentrations ( $\sim 0.7 \text{ mol } 1^{-1}$ ) of magnesium chloride in tetrahydrofurane, and the corresponding solvates were prepared from them, too. The syntheses used are described by the following equations:

$$Mg + HgCl_2 \rightarrow MgCl_2 + Hg$$
 (A)

$$Mg + 2 CH_2 = CHCH_2CI \rightarrow MgCl_2 + CH_2 = CHCH_2CH_2CH = CH_2 (B)$$

 $C_4H_9MgCl + HCl \rightarrow MgCl_2 + C_4H_{10}$  (C)

$$Mg + 2 HCl \rightarrow MgCl_2 + H_2 \qquad (D)$$

The first two preparation procedures of the solution and subsequent isolation of the solvate  $MgCl_2.4 C_4H_8O$  represent modifications of the methods described in literature for other solvates of magnesium halogenides<sup>14,15</sup>. Both the methods give products which are considerably impure and contain either the starting substances (HgCl<sub>2</sub>) or by-products (1,5-hexadiene), The first method gives relatively low yields and is lengthy. The drawbacks of both the procedures are considerably

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less in the procedures (C) and (D) which give high yields of pure solvates. The procedure (C) involves two steps, whereas in (D) it is necessary to carefully "neutralize" a possible excess of hydrogen chloride, because the by-product of the reaction of hydrogen chloride with tetrahydrofurane, 4-chloro-1-butanol, can cause additional contamination of the solutions or solvates.

## Solubility of Magnesium Chloride in Tetrahydrofurane

The found large concentration differences between the solutions prepared by the above-described methods (A-D) and those prepared from anhydrous magnesium chloride, as well as a possibility to evaluate the solid phase-solution equilibrium led us to measure the temperature dependence of solubility of magnesium chloride in tetrahydrofurane. Sets of samples of pure tetrahydrofurane with excess MgCl<sub>2</sub>.  $.4 C_4 H_8 O$  solvate were temperated at least 72 h, whereupon both the solid phase and the saturated solutions were analyzed. The solubility curve is given in Fig. 1. The analysis of the solid phase showed that up to the temperature of 28°C the MgCl<sub>2</sub>.  $.4 C_4 H_8 O$  solvate stands in equilibrium with the saturated solution, whereas above this temperature composition of the solid phase corresponds to the MgCl<sub>2.2</sub>  $C_4H_8O$ solvate. The magnesium chloride solutions tend to supersaturation and remain in a metastable state for a longer period. The fact that the transition MgCl<sub>2</sub>.4  $C_4H_8O$  $\rightarrow$  MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O is connected with a deep structural change (see below), which needs a certain time, has the consequence that a quick heating of a mixture of MgCl<sub>2</sub>. .4  $C_4 H_8 O$  with tetrahydrofurane produces saturated solutions of 1.5 mol l<sup>-1</sup> or even higher concentrations.



FIG. 1 Solubility of magnesium chloride in tetrahydrofurane

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# Isolation of the MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O and MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O Solvates

The MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O solvate can be obtained by crystallization of solutions of magnesium chloride in tetrahydrofurane at temperatures below 28°C. As a part of the solvent molecules are bound in the solvate by labile bonds, it proved useful to rapidly collect the product by suction and dry it for a short time in a stream of inert gas at room temperature until it is loose. Under these conditions the product forms colourless prismatic crystals with the composition MgCl<sub>1.98-2.02</sub>.3·96-4·08 C<sub>4</sub>H<sub>8</sub>O.

The MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O solvate is somewhat more stable than the tetrasolvate. It can be obtained by heating MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O suspension in tetrahydrofurane above 28°C or by desolvation of the same solvate by action of an inert solvent (dichloromethane, hexane, Nujol *etc.*), and it forms very fine fibrous crystals like cotton wool.

# Powder Diffractograms of MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O and MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O

The powder diffractograms of the two solvates sufficiently differ in both magnitude of the diffraction angles (interlayer distances) and intensities of lines, and they are also different from the diffraction lines of two modifications of anhydrous magnesium chloride<sup>16</sup>. All these findings prove chemical individuality of the solvates isolated.

Most diffraction lines of the MgCl<sub>2</sub>.4  $C_4H_8O$  solvate agree in their diffraction angles values (interlayer distances) and intensities with those found by Pérucaud and Lebihan<sup>17,18</sup> and Schröder and Spandau<sup>19</sup> from powder diffractograms of the homologous compound MgBr<sub>2</sub>.4  $C_4H_8O$ . Hence, both the homologous compounds obviously form crystals of the same tetragonal structure. The same result also follows from comparison of the data given in Table I. The almost perfect agreement of the lattice parameters of MgCl<sub>2</sub>.4  $C_4H_8O$  and MgBr<sub>2</sub>. 4  $C_4H_8O$ , and agreement of the

Parameter	MgCl <sub>2</sub> .4 C <sub>4</sub> H <sub>8</sub> O	MgBr <sub>2</sub> .4 C <sub>4</sub> H <sub>8</sub> O
Crystal system	tetragonal	tetragonal
Space group		$P 4_2 2_1 2$
Z	2	2
a = b, nm	0.78,	0·779 <u>-</u> 0·002
<i>c</i> , nm	1.734	$1.732\pm0.003$
$\rho$ , kg m <sup>-3</sup> (calculated)	1 206	1 484
$\rho$ , kg m <sup>-3</sup> (found) <sup>b</sup>	1 194	1 500

Comparison	of crystal	parameters	of MgCL	.4 C₄H₀O	and MgBr,	.4 C₄H₀O

<sup>a</sup> Ref.<sup>13</sup>; <sup>b</sup> by the flotation method in tetrachloromethane-hexane mixture.

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TABLE I

lattice parameters of MgBr<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O obtained from the powder diffractograms with results of complete structural analysis of the compound (with the single crystal)<sup>13</sup> led to the conclusion that also the molecular structure of MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O is analogous to that of MgBr<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O. Crystals of the two compounds, consequently, are constructed from isolated units  $[Mg(C_4H_8O)_4X_2]$  (X = Cl or Br) with *trans*-octahedral coordination around the magnesium atom (I). This is a reasonable conclusion,



if we consider that space filling of the crystal lattice of the two compounds is predominantly determined by dimensions of the bulky pseudo-planar unit  $[Mg(C_4H_8O)_4]$ . Dimensions of the halogen atoms play quite a subsidiary role<sup>13</sup>. Thus with respect to these considerations, the  $MgCl_2.4 C_4H_8O$  solvate must be formulated as *trans*-dichloro-tetrakis(tetrahydrofurane)magnesium(II) complex. The results of IR spectral analysis (given below) do not contradict this presumption.

The powder diffractogram of the MgCl<sub>2</sub>.2  $C_4H_8O$  solvate differs markedly from that of the orthorhombic MgBr<sub>2</sub>.2  $C_4H_8O$  (ref.<sup>13</sup>). The total number of lines is higher, hence an even lower symmetry of the crystal can be expected.

## Infrared Spectra of the MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O and MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O Solvates

Especially two spectral regions are immediately related to structure of the two solvates, viz. the region due to ether group of the tetrahydrofurane molecule (1 050 to  $850 \text{ cm}^{-1}$ ) and that of valence vibrations of Mg–Cl and Mg–O bonds (below 400 cm<sup>-1</sup>). Therefore, we focused out attention to the region of 1 400–200 cm<sup>-1</sup>. The IR spectra of the two solvates in this region were measured in Nujol suspension, those of the MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O solvate, in addition, in saturated tetrahydrofurane solution and in solid state itself. The results are summarized in Table II. The relatively low stability of the MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O solvate, which was manifested by partial desolvation by action of the inert Nujol and of thermal radiation, resulted in formation of new bands and, hence, lowering of quality of the spectral record. Useful results were obtained mainly with saturated solutions of the compound in which the particles MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O are stable at room temperature.

In the spectrum of saturated solution of MgCl<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O it is possible to find both the components of vibration of C—O—C group of the tetrahydrofurane molecule at 1 039 cm<sup>-1</sup> ( $v_a$ ) and 887 cm<sup>-1</sup> ( $v_s$ ). They are both shifted (by 29 and 21 cm<sup>-1</sup>,

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resp.) towards lower wavenumbers as compared with the values obtained with free tetrahydrofurane molecule, which confirms the existence of O-Mg bond between tetrahydrofurane and magnesium atom. Shifts of the two vibrations, however, are somewhat smaller than those of the homologous compound MgBr<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O (39 and 25 cm<sup>-1</sup>, resp.)<sup>20</sup>, which probably corresponds to a weaker bond of the tetrahydrofurane molecule in the magnesium chloride solvate as compared with the bromide analogue. The long-wave spectral region includes a medium band at 408 cm<sup>-1</sup> and a strong one at 348 cm<sup>-1</sup>. For the MgBr<sub>2</sub>.4 C<sub>4</sub>H<sub>8</sub>O compound similarly found were two intensive bands<sup>20</sup> at 342 and 312 cm<sup>-1</sup>. The existence of the two pairs of bands corresponds precisely to the idea of *trans*-octahedral arrangement of the particles [Mg(C<sub>4</sub>H<sub>8</sub>O)<sub>4</sub>X<sub>2</sub>], where X = Cl or Br, with  $D_{4h}$  symmetry, each involving one IR active vibration  $\nu(MgX)$  and  $\nu(MgO)$ . Hence, the bands at 348 and 342 cm<sup>-1</sup> are obviously due to the  $\nu(MgO)$  vibrations, whereas the bands

TABLE I
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The infrared spectra (cm<sup>-1</sup>) of MgCl<sub>2</sub>.4  $C_4H_8O$  and MgCl<sub>2</sub>.2  $C_4H_8O$ 

$MgCl_2.4 C_4H_8O$		$MgCl_2.2 C_4H_8O$		
Nujol	solid phase	solution	Nujol	- Assignment
1 364 vw	1 365 vw		1 365 sh	$\delta(CH_2)$ , wagg.
1 342 vw	1 345 vw	1 340 vw	1 344 w	$\delta(CH_2)$ , wagg.
1 290 vw	1 292 w	1 292 vw	1 295 vw	$\delta(CH_2)$ , wagg.
1 240 vw	1 243 vw	1 243 vw	1 244 vw	$\delta(CH_2)$ , wagg.
1 182 vw	1 180 m	1 180 m	1 175 w	v(CC)
1 070 s	1 068 vs		1 068 sh	$v_{a}(COC)$ free
1 039 vs	1 038 vs	1 039 vs	1 037 vs	$v_{a}(COC)$ bonded
915 s	912 s		917 sh	$v_{s}(COC)$ free
889 s	887 s	887 s	883 vs	$v_{\rm e}(\rm COC)$ bonded
870 sh			846 sh	3
675 w	674 w	672 m	676 w	$\rho(CH_2)$ , rock.
590 vw	590 vw	590 vw	590 vw	$\delta$ (ring)
		445 vw	455 vw	$\delta$ (ring)
408 sh	405 w	408 m		v(MgCl)
350 sh	346 sh	348 s	340 sh	v(MgO)
315 vs	315 s	310 sh	312 vs )	
305 vs	305 s		305 vs	v(MgCIMg)
	290 sh			
	280 sh	270 w	270 sh )	
260 vs	255 s	250 sh	255 vs	$(\mathbf{M}, \mathbf{C})$
242 vs	240 sh		243 sh	v(MgCIMg)
225 sh		225 sh	225 sh	

at 408 and 312 cm<sup>-1</sup> are due to v(MgCl) and v(MgBr) vibrations, respectively. This assignment is consistent with the observation<sup>21</sup> that the ratio v(MgCl) : v(MgBr)is usually about 4 : 3 in analogous compounds. Besides the intensive bands discussed spectra of the saturated solutions also contain groups of weak bands in the region of 250-270 cm<sup>-1</sup>. This finding is ascribed to the presence of a small amount of the MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O solvate formed during recording of the spectrum. This explanation is supported by their increase in spectra of the Nujol suspension and in solid phase (Table II) as well as by the fact that a short-term heating of the saturated solution of the compound at 50°C distinctly increased the intensity of the bands at 250-270 cm<sup>-1</sup> with simultaneous decrease of the band at 408 cm<sup>-1</sup>.

The IR spectrum of the MgCl<sub>2</sub>.2  $C_4H_8O$  solvate contains the v(COC) vibration bands at 1 037 and 883 cm<sup>-1</sup>. Hence, shifts of these bands towards lower wavenumbers are slightly higher than with MgCl<sub>2</sub>.4  $C_4H_8O$ . In the region below 400 cm<sup>-1</sup> there are two broad bands having obviously complex structure, viz. one at about  $310 \text{ cm}^{-1}$  with a distinct shoulder at  $340 \text{ cm}^{-1}$  and the other at about  $250 \text{ cm}^{-1}$ with shoulders at both the sides (similar bands are found in spectra of partially desolvated MgCl<sub>2</sub>.4  $C_4$  H<sub>8</sub>O, the desolvation being due to action of Nujol or heat radiation). As to molecular structure, the MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O solvate can be expected to form either the tetrahedral monomer with  $C_{2y}$  symmetry or the octahedral polymer with chlorine bridge atoms and local symmetry  $D_{2h}$  similar to the analogous compound MgBr<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O (ref.<sup>13</sup>). Character of the IR spectra rather supports the second possibility (not only by number of the bands found, but mainly by the absence of any band corresponding to the terminal Mg-Cl bond). Generally, chlorine atom as a bridge ligand makes itself felt always at distinctly lower wavenumber than the same atom as a terminal ligand. For  $Mg_2Cl_4$  dimer in argon matrix<sup>22</sup>, e.g., the vibration v(MgCl) was found at 514 cm<sup>-1</sup>, whereas the vibrations of the bridge link v(MgClMg) are found at 372 and 260 cm<sup>-1</sup>. Hence, the bands at 310 and 260 cm<sup>-1</sup> are assigned to the Mg-Cl-Mg bonds of the MgCl<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O solvate, whereas the band at about 340 cm<sup>-1</sup> is ascribed to Mg-O bond vibration. With respect to appearance of the crystals and results of IR spectra, the solvate itself could form polymeric chains of catena-di- $\mu$ -chloro-trans-bis(tetrahydrofurane)magnesium(II) complex in analogy to its homologue MgBr<sub>2</sub>.2 C<sub>4</sub>H<sub>8</sub>O.

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